



RIVKLE® P1007 / P2007

Pneumatic setting tools
for blind rivet nuts and studs

RIVKLE® P1007: Lightweight and compact

RIVKLE® P2007: Flexible and versatile

BOLLHOFF

RIVKLE® P1007 / P2007 – For setting blind rivet nuts and studs

The advantages at a glance

- Only one load setting for variable component thicknesses
- Long life due to optimal load setting
- Multiple riveting possible

Spin-on of RIVKLE® blind rivet nuts and studs with touch automatic

Tool suspension

Aluminium body

One-button operation

Quick and easy load adjustment due to colour code

Special coating on grip area

Reverse switch

RIVKLE® P1007

- Ultra-lightweight and compact
- Adapted to small RIVKLE® dimensions
- Precise load adjustment
- Monodimensional and multidimensional use

Lower tool part light-weight and compact

Large lower tool part for high load generation

RIVKLE® P2007

- Wide range of use
- Adapted to different RIVKLE® dimensions
- Monodimensional and multidimensional use

Technical data

Characteristic	RIVKLE® P1007	RIVKLE® P2007
Capacity	RIVKLE® M3 to M6	RIVKLE® M4 to M10
Maximum stroke	7 mm	7 mm
Maximum setting force	13 kN	21 kN
Compressed-air connection	5.5 bar min. to 7 bar max.	5.5 bar min. to 7 bar max.
Weight	1.8 kg	2.2 kg
Air consumption	8 l per clock pulse max.	8 l per clock pulse max.
Noise level	< 70 dB (A)	< 70 dB (A)
Cycle time	up to 15 RIVKLE® per minute	up to 15 RIVKLE® per minute
Dimensions	height 312 mm, width 216 mm	height 322 mm, width 216 mm

Delivery scope

RIVKLE® P1007 and RIVKLE® P2007 tools are delivered in a carrying case including

- Operating instructions
- Adjustment tools
- An oil can



	RIVKLE® P1007	RIVKLE® P2007
Range of use	M3 to M6	M4 to M10
Price	1,300 €	1,200 €
Order number	2361 570 1000	2361 560 1000

Tooling (threaded mandrel and nosepiece) is ordered separately.

RIVKLE® P1007 / P2007 – For setting blind rivet nuts and studs

Tooling

Every dimension of a RIVKLE® blind rivet nut or stud requires a corresponding exchange unit consisting of threaded mandrel and nosepiece. Please select the exchange unit for your application according to the table below.



For RIVKLE® blind rivet nut		
	Threaded mandrel	Nosepiece
MXX*	2361 13X X*020	2361 13X X*030
*XX : Ø from 03 to 10 – example: 06 for M6		
For RIVKLE® blind rivet stud		
	Threaded mandrel	Nosepiece
MXX*	3761 13X X**020	3761 13X X**030
**Only M5 to M8		

RIVKLE® P1007 / P2007 for vertical processing

Tool complete

RIVKLE® P1007 vertical
Order no.: 2361 570 1001

Conversion kit

RIVKLE® P1007 vertical
Order no.: 2361 570 0301

Tool complete

RIVKLE® P2007 vertical
Order no.: 2361 560 1001

Conversion kit

RIVKLE® P2007 vertical
Order no.: 2361 560 0301

(Components illustrated in blue colour)



Weight vertical tool: 0.64 kg

RIVKLE® P1007			
Cartridges		for RIVKLE® *	Order no.
P1007 cartridge mono 4.0 kN		M3, M4	2361 570 0304
P1007 cartridge mono 8.0 kN		M4, M5	2361 570 0303
P1007 cartridge mono 13.0 kN		M5, M6	2361 570 0302
P1007 cartridge multi 2.2 to 3.6 kN		M3 to M4	2361 570 0305
P1007 cartridge multi 3.2 to 13.0 kN		M4 to M6	2361 570 0306

RIVKLE® P2007			
Cartridges		for RIVKLE® *	Order no.
P2007 cartridge mono 7.6 kN		M4, M5	2361 560 0309
P2007 cartridge mono 12.0 kN		M5, M6	2361 560 0308
P2007 cartridge mono 16.3 kN		M6, M8	2361 560 0306
P2007 cartridge mono 18.8 kN		M8, M10	2361 560 0307
P2007 cartridge mono 21.8 kN		M10	2361 560 0305

* Depend on customer component material, guide values.
Tool stands and balancers on request.

Further installation tools for RIVKLE®

An optimal installation process is the result of an optimal combination of quality, speed and costs. This is why Böllhoff offers a broad range of assembly solutions for the most diverse requirements. Feel free to contact us for the perfect choice of device for your requirements.



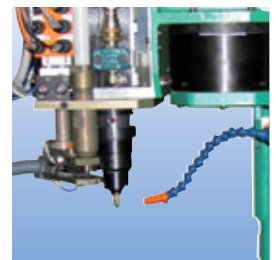
Manual installation tools



P2005 for setting RIVKLE® blind rivet nuts and studs M3 to M12 (displacement-controlled)



EPK C with integrated process control and counter



Automatic and semi-automatic setting tools HSA, CFA and SAC

Böllhoff International with companies in:

Argentina
Austria
Brazil
Canada
China
Czech Republic
France
Germany
Hungary
India
Italy
Japan
Mexico
Poland
Romania
Russia
Slovakia
Spain
Turkey
United Kingdom
USA

Apart from these 21 countries, Böllhoff supports its international customers in other important industrial markets in close partnership with agents and dealers.

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